

CSD87384M

SLPS415B-SEPTEMBER 2013-REVISED JANUARY 2014

CSD87384M Synchronous Buck NexFET™ Power Block II

FEATURES

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- Half-Bridge Power Block
- 90.5% System Efficiency at 25 A
- Up to 30 A Operation
- High Density 5-mm x 3.5-mm LGA Footprint
- Double Side Cooling Capability
- Ultra-Low Profile 0.48-mm MAX
- Optimized for 5 V Gate Drive
- Low Switching Losses
- Ultra-Low Inductance Package
- RoHS Compliant
- Halogen Free
- Pb-Free Terminal Plating

APPLICATIONS

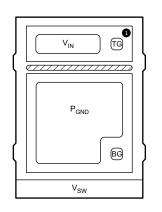
- Synchronous Buck Converters
 - High Frequency Applications
 - High Current, Low Duty Cycle Applications
- Multiphase Synchronous Buck Converters
- POL DC-DC Converters

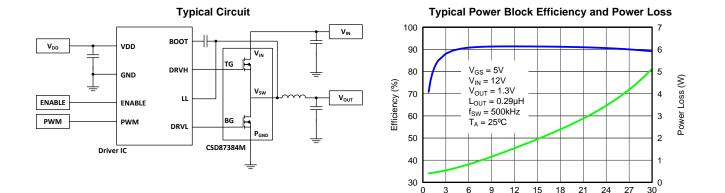
DESCRIPTION

The CSD87384M NexFETTM Power Block II is a highly optimized design for synchronous buck applications offering high current and high efficiency capability in a small 5.0-mm × 3.5-mm outline. Optimized for 5 V gate drive applications, this product offers an efficient and flexible solution capable of providing a high density power supply when paired with any 5 V gate drive from an external controller or driver.

Ordering Information

Device	Media	Qty	Package	Ship
CSD87384M	13-Inch Reel	2500	E .: 2 E I CA	Tape and
CSD87384MT	7-Inch Reel	250	5 × 2.5 LGA	Reel





Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet. NexFET is a trademark of Texas Instruments. G001

Output Current (A)

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RUMENTS

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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

Absolute Maximum Ratings

 $T_A = 25^{\circ}C$ (unless otherwise noted) ⁽¹⁾

PARAMETER	CONDITIONS	MIN	MAX	UNIT	
	V _{IN} to P _{GND}	-0.8	30		
	V _{SW} to P _{GND}		30		
Voltage range	V _{SW} to P _{GND} (10 ns)		32	V	
	T_{G} to V_{SW}	-8	10		
	B _G to P _{GND}	-8	10		
Pulsed Current Rating, IDM	2)		95	А	
Power Dissipation, P _D ⁽³⁾			8	W	
Avalanaha Fransı F	Sync FET, I _D = 68, L = 0.1 mH		231		
Avalanche Energy E _{AS}	Control FET, $I_D = 31 L = 0.1 mH$		48		
Operating Junction and Sto	rage Temperature Range, T _J , T _{STG}	-55	150	°C	

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated is not implied. Exposure to absolutemaximum-rated conditions for extended periods may affect device reliability.

(2) (3) Pulse Duration \leq 50 µs. Duty cycle \leq 0.01.

Device mounted on FR4 material with 1-inch² (6.45-cm²) Cu.

Recommended Operating Conditions

 $T_A = 25^{\circ}C$ (unless otherwise noted)

PARAMETER	CONDITIONS	MIN	MAX	UNIT
Gate Drive Voltage, V _{GS}		4.5	8	V
Input Supply Voltage, V _{IN}			24	V
Switching Frequency, f _{SW}	$C_{BST} = 0.1 \ \mu F \ (min)$	200	1500	kHz
	No Airflow		30	А
Operating Current	With Airflow (200 LFM)		35	А
	With Airflow + Heat Sink		40	А
Operating Temperature, T_J			125	°C

Power Block Performance

 $T_A = 25^{\circ}C$ (unless otherwise noted)

PARAMETER	CONDITIONS	MIN	TYP	MAX	UNIT
Power Loss, P _{LOSS} ⁽¹⁾			3.7		W
V_{IN} Quiescent Current, I _{QVIN}	T_G to $T_{GR} = 0$ V B _G to P _{GND} = 0 V		10		μΑ

Measurement made with six 10 µF (TDK C3216X5R1C106KT or equivalent) ceramic capacitors placed across V_{IN} to P_{GND} pins and (1) using a high current 5 V driver IC.



Thermal Information

$T_A = 25^{\circ}C$ (unless otherwise stated)

	THERMAL METRIC	MIN	TYP	MAX	UNIT
D	Junction to ambient thermal resistance (Min Cu) ⁽¹⁾			153	
R _{θJA}	Junction to ambient thermal resistance (Max Cu) (2)(1)			67	°C/W
Р	Junction to case thermal resistance (Top of package) ⁽¹⁾			3.0	°C/W
R _{θJC}	Junction to case thermal resistance (P _{GND} Pin) ⁽¹⁾			1.25	

(1) R_{0JC} is determined with the device mounted on a 1-inch² (6.45-cm²), 2 oz. (0.071-mm thick) Cu pad on a 1.5-inch × 1.5-inch (3.81-cm × 3.81-cm), 0.06-inch (1.52-mm) thick FR4 board. R_{0JC} is specified by design while R_{0JA} is determined by the user's board design.

(2) Device mounted on FR4 material with $1-inch^2$ (6.45-cm²) Cu.



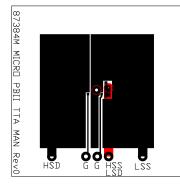
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Electrical Characteristics

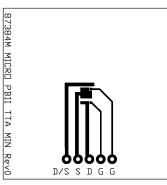
 $T_A = 25^{\circ}C$ (unless otherwise stated)

		TEST CONDITIONS	Q1 C	ontrol FE	T	Q2 Sync FET		UNIT	
	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	MIN	TYP	TYP MAX	
Static C	haracteristics	•			ļ.				
BV _{DSS}	Drain-to-Source Voltage	$V_{GS} = 0 V, I_{DS} = 250 \mu A$	30			30			V
I _{DSS}	Drain-to-Source Leakage Current	$V_{GS} = 0 V, V_{DS} = 24 V$			1			1	μA
I _{GSS}	Gate-to-Source Leakage Current	$V_{DS} = 0 V, V_{GS} = 10 V$			100			100	nA
V _{GS(th)}	Gate-to-Source Threshold Voltage	$V_{DS} = V_{GS}, I_{DS} = 250 \ \mu A$	1.1		1.9	1.1		1.7	V
D		V_{GS} = 4.5 V, I_{DS} = 25 A		7.5	8.9		2.15	2.6	0
R _{DS(on)}	Drain-to-Source On Impedance	V _{GS} = 8 V, I _{DS} = 25 A		6.4	7.7		1.95	2.4	mΩ
9 _{fs}	Transconductance	V _{DS} = 10 V, I _{DS} = 25 A		67			240		S
Dynami	c Characteristics								
C _{ISS}	Input Capacitance (1)			884	1150		3760	4890	pF
C _{OSS}	Output Capacitance (1)	V _{GS} = 0 V, V _{DS} = 15 V,		452	588		1110	1440	pF
C _{RSS}	Reverse Transfer Capacitance	f = 1MHz		19.4	25.2		87	114	pF
R _G	Series Gate Resistance (1)			1.0	2.0		0.7	1.4	Ω
Qg	Gate Charge Total (4.5 V) (1)			7.1	9.2		31	40	nC
Q _{gd}	Gate Charge – Gate to Drain	V _{DS} = 15 V,		1.5			8.6		nC
Q _{gs}	Gate Charge – Gate to Source	I _{DS} = 25 A		2.7			8.6		nC
Q _{g(th)}	Gate Charge at V _{th}			1.3			5.4		nC
Q _{OSS}	Output Charge	$V_{DD} = 12 \text{ V}, \text{ V}_{GS} = 0 \text{ V}$		11.3			37		nC
t _{d(on)}	Turn On Delay Time			8.7			17.5		ns
t _r	Rise Time	V _{DS} = 15 V, V _{GS} = 4.5 V,		56			49		ns
t _{d(off)}	Turn Off Delay Time	$I_{DS} = 25 \text{ A}, \text{ R}_{G} = 2 \Omega$		14			29		ns
t _f	Fall Time			7.6			8.2		ns
Diode C	haracteristics								
V _{SD}	Diode Forward Voltage	$I_{DS} = 25 \text{ A}, V_{GS} = 0 \text{ V}$		0.85			0.80		V
Q _{rr}	Reverse Recovery Charge	V _{dd} = 15 V, I _F = 25 A,		21			51		nC
t _{rr}	Reverse Recovery Time	di/dt = 300 A/µs		21			32		ns

(1) Specified by design



 $\begin{array}{l} Max \; R_{\theta JA} = 67^{\circ}C/W \\ when mounted on \\ 1 \; inch^2 \; (6.45 \; cm^2) \; of \\ 2 \hbox{-}oz. \; (0.071 \hbox{-}mm \; thick) \\ Cu. \end{array}$



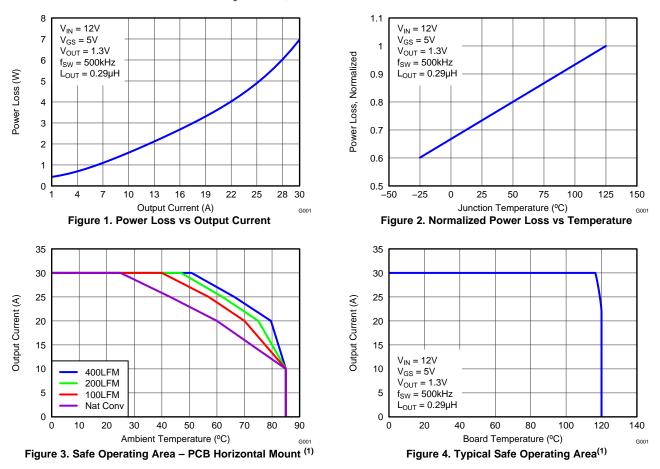
Max $R_{\theta JA} = 153$ °C/W when mounted on minimum pad area of 2-oz. (0.071-mm thick) Cu.



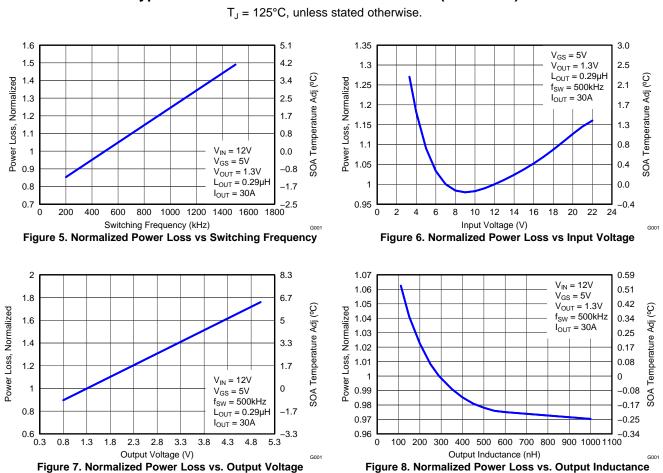
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 $T_J = 125^{\circ}C$, unless stated otherwise.



(1) The Typical Power Block System Characteristic curves are based on measurements made on a PCB design with dimensions of 4.0 inches (W) × 3.5 inches (L) x 0.062 inch (H) and 6 copper layers of 1-oz. copper thickness. See Application Section for detailed explanation.





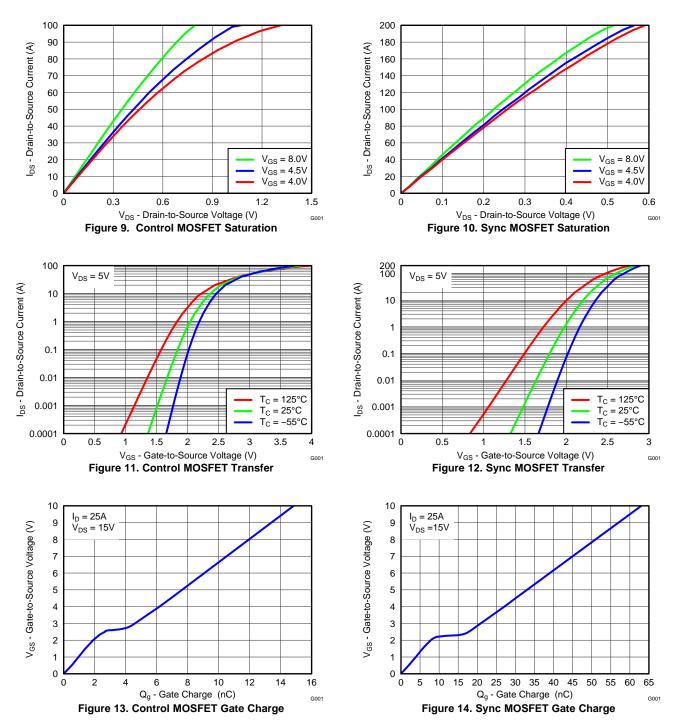
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 $T_A = 25^{\circ}C$, unless stated otherwise.

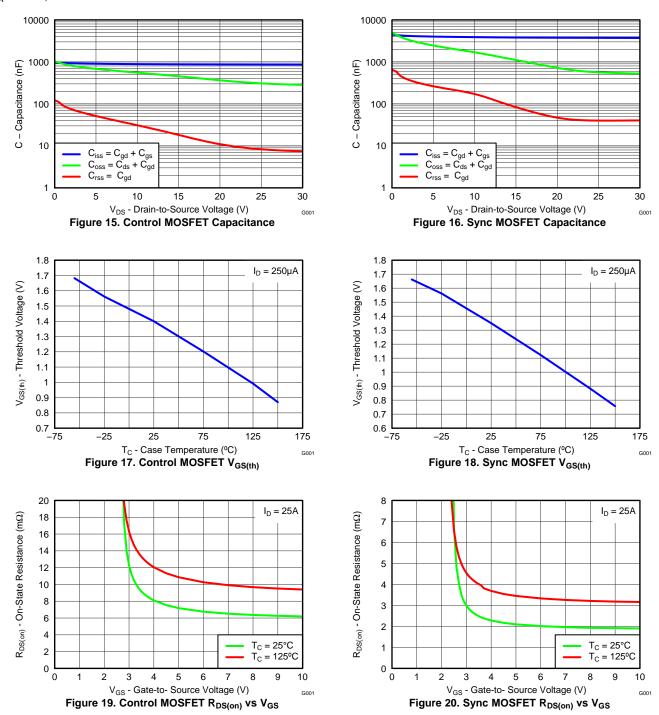


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Typical Power Block MOSFET Characteristics (continued)

 $T_A = 25^{\circ}C$, unless stated otherwise.







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Typical Power Block MOSFET Characteristics (continued)

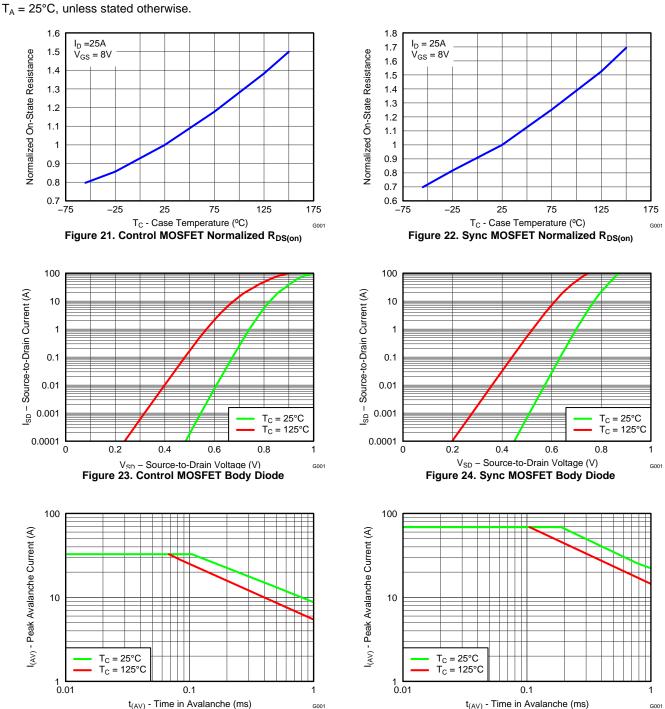


Figure 26. Sync MOSFET Unclamped Inductive Switching

Figure 25. Control MOSFET Unclamped Inductive Switching



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The CSD87384M NexFET[™] power block is an optimized design for synchronous buck applications using 5 V gate drive. The Control FET and Sync FET silicon are parametrically tuned to yield the lowest power loss and highest system efficiency. As a result, a new rating method is needed which is tailored toward a more systems-centric environment. System level performance curves such as Power Loss, Safe Operating Area, and normalized graphs allow engineers to predict the product performance in the actual application.

Power Loss Curves

MOSFET centric parameters such as $R_{DS(ON)}$ and Q_{gd} are needed to estimate the loss generated by the devices. To simplify the design process for engineers, TI has provided measured power loss performance curves. Figure 1 plots the power loss of the CSD87381P as a function of load current. This curve is measured by configuring and running the CSD87381P as it would be in the final application (see Figure 27). The measured power loss is the CSD87381P loss and consists of both input conversion loss and gate drive loss. Equation 1 is used to generate the power loss curve.

$$(V_{IN} \times I_{IN}) + (V_{DD} \times I_{DD}) - (V_{SW AVG} \times I_{OUT}) = Power Loss$$

(1)

The power loss curve in Figure 1 is measured at the maximum recommended junction temperatures of 125°C under isothermal test conditions.

Safe Operating Curves (SOA)

The SOA curves in the CSD87384M data sheet provide guidance on the temperature boundaries within an operating system by incorporating the thermal resistance and system power loss. Figure 3 to Figure 4 outline the temperature and airflow conditions required for a given load current. The area under the curve dictates the safe operating area. All the curves are based on measurements made on a PCB design with dimensions of 4 inches (W) x 3.5 inches (L) x 0.062 inch (T) and 6 copper layers of 1-oz. copper thickness.

Normalized Curves

The normalized curves in the CSD87384M data sheet provide guidance on the Power Loss and SOA adjustments based on their application-specific needs. These curves show how the power loss and SOA boundaries adjust for a given set of systems conditions. The primary y-axis is the normalized change in power loss and the secondary y-axis is the change in system temperature required in order to comply with the SOA curve. The change in power loss is a multiplier for the Power Loss curve and the change in temperature is subtracted from the SOA curve.

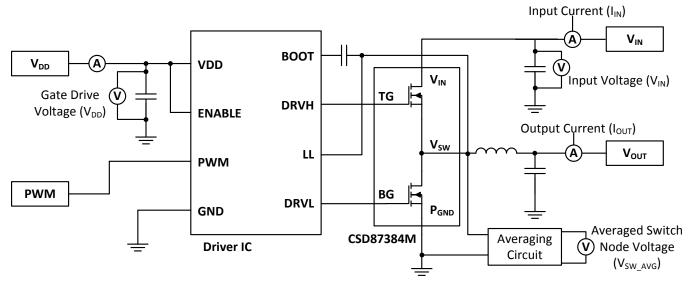


Figure 27. Typical Application



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Calculating Power Loss and SOA

The user can estimate product loss and SOA boundaries by arithmetic means (see Design Example). Though the Power Loss and SOA curves in this data sheet are taken for a specific set of test conditions, the following procedure outlines the steps the user should take to predict product performance for any set of system conditions.

Design Example

Operating Conditions:

- Output Current = 20 A
- Input Voltage = 4 V
- Output Voltage = 1 V
- Switching Frequency = 800 kHz
- Inductor = 0.2 µH

Calculating Power Loss

- Power Loss at 20 A = 3.5 W (Figure 1)
- Normalized Power Loss for input voltage ≈ 1.18 (Figure 6)
- Normalized Power Loss for output voltage ≈ 0.94 (Figure 7)
- Normalized Power Loss for switching frequency ≈ 1.15 (Figure 5)
- Normalized Power Loss for output inductor ≈ 1.02 (Figure 8)
- Final calculated Power Loss = 3.5W x 1.18 x 0.94 x 1.15 x 1.02 ≈ 4.6 W

Calculating SOA Adjustments

- SOA adjustment for input voltage ≈ 1.5°C (Figure 6)
- SOA adjustment for output voltage ≈ -0.5°C (Figure 7)
- SOA adjustment for switching frequency ≈ 1.2°C (Figure 5)
- SOA adjustment for output inductor ≈ 0.2°C (Figure 8)
- Final calculated SOA adjustment = 1.5 + (-0.5) + 1.2 + 0.2 ≈ 2.4°C

In the previous design example, the estimated power loss of the CSD87384M would increase to 4.6 W. In addition, the maximum allowable board and/or ambient temperature would have to decrease by 2.4°C. Figure 28 graphically shows how the SOA curve would be adjusted accordingly.

- 1. Start by drawing a horizontal line from the application current to the SOA curve.
- 2. Draw a vertical line from the SOA curve intercept down to the board/ambient temperature.
- 3. Adjust the SOA board/ambient temperature by subtracting the temperature adjustment value.

In the design example, the SOA temperature adjustment yields a reduction in allowable board/ambient temperature of 2.4°C. In the event the adjustment value is a negative number, subtracting the negative number would yield an increase in allowable board/ambient temperature.

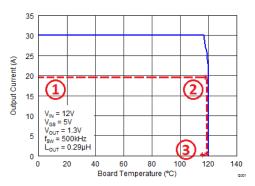


Figure 28. Power Block SOA



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RECOMMENDED PCB DESIGN OVERVIEW

There are two key system-level parameters that can be addressed with a proper PCB design: Electrical and Thermal performance. Properly optimizing the PCB layout yields maximum performance in both areas. A brief description on how to address each parameter is provided.

Electrical Performance

The CSD87384M has the ability to switch voltages at rates greater than 10 kV/µs. Special care must be then taken with the PCB layout design and placement of the input capacitors, inductor, and output capacitors.

- The placement of the input capacitors relative to VIN and PGND pins of CSD87384M device should have the highest priority during the component placement routine. It is critical to minimize these node lengths. As such, ceramic input capacitors need to be placed as close as possible to the VIN and PGND pins (see Figure 29). The example in Figure 29 uses 1 x 10-nF 0402 25-V and 4 x 10-µF 1206 25-V ceramic capacitors (TDK part number C3216X5R1C106KT or equivalent). Notice there are ceramic capacitors on both sides of the board with an appropriate amount of vias interconnecting both layers. In terms of priority of placement next to the Power Stage C21, C5, C8, C19, and C18 should follow in order.
- The switching node of the output inductor should be placed relatively close to the Power Block II CSD87384M VSW pins. Minimizing the VSW node length between these two components will reduce the PCB conduction losses and actually reduce the switching noise level. See Figure 29. ⁽¹⁾
- (1) Keong W. Kam, David Pommerenke, "EMI Analysis Methods for Synchronous Buck Converter EMI Root Cause Analysis", University of Missouri Rolla

Thermal Performance

The CSD87384M has the ability to utilize the PGND planes as the primary thermal path. As such, the use of thermal vias is an effective way to pull away heat from the device and into the system board. Concerns of solder voids and manufacturability problems can be addressed by the use of three basic tactics to minimize the amount of solder attach that wicks down the via barrel:

- Intentionally space out the vias from each other to avoid a cluster of holes in a given area.
- Use the smallest drill size allowed in your design. The example in Figure 29 uses vias with a 10 mil drill hole and a 16 mil capture pad.
- Tent the opposite side of the via with solder-mask.

The number and drill size of the thermal vias should align with the end user's PCB design rules and manufacturing capabilities.

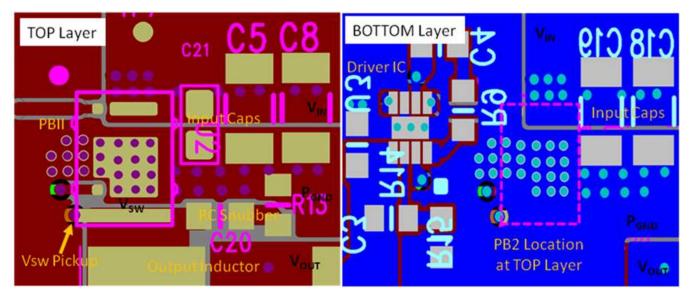


Figure 29. Recommended PCB Layout (Top Down View)

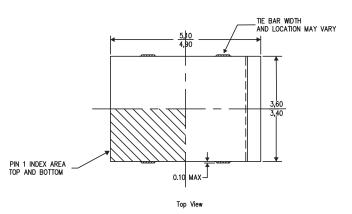


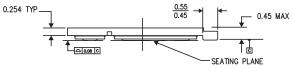
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Mechanical Data

CSD87384M Package Dimensions







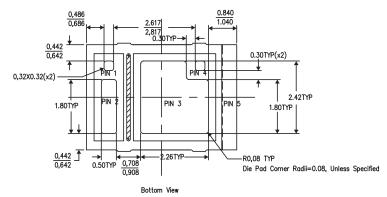


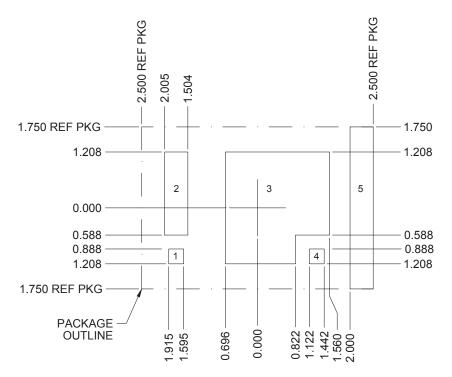
Table 1. Pin Configuration

Position	Designation
Pin 1	TG
Pin 2	V _{IN}
Pin 3	P _{GND}
Pin 4	BG
Pin 5	V _{SW}

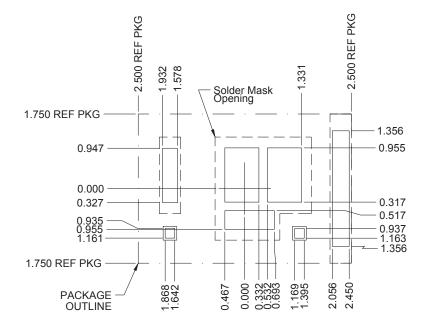


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Land Pattern Recommendation



Stencil Recommendation (100 µm)

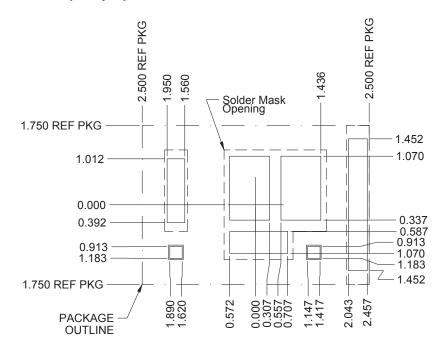




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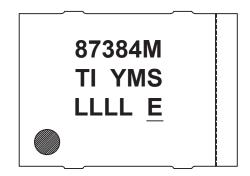
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Stencil Recommendation (125 µm)



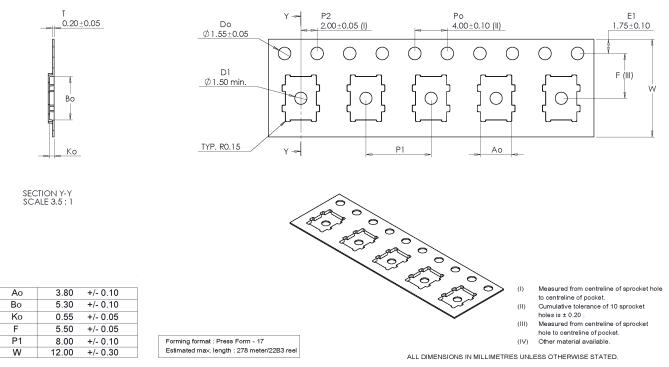
For recommended circuit layout for PCB designs, see application note SLPA005 – Reducing Ringing Through PCB Layout Techniques.

Pin Drawing



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CSD87384M Embossed Carrier Tape Dimensions



(1) Pin 1 is oriented in the top-left quadrant of the tape enclosure (closest to the carrier tape sprocket holes).

REVISION HISTORY

Cł	Changes from Original (September 2013) to Revision A						
•	Changed $V_{GS(th)}$ from 1.0 V to 1.1 V in the Electrical Characteristics table	4					
Cł	changes from Revision A (September 2013) to Revision B	Page					
CI •	Changes from Revision A (September 2013) to Revision B Added small reel order number	U					



17-Apr-2014

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
CSD87384M	ACTIVE	PTAB	MPB	5	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-55 to 150	87384M	Samples
CSD87384MT	ACTIVE	PTAB	MPB	5	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-55 to 150		Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes. **Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between

the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
CSD87384M	PTAB	MPB	5	2500	330.0	12.4	3.8	5.3	0.55	8.0	12.0	Q1
CSD87384MT	PTAB	MPB	5	250	180.0	12.4	3.8	5.3	0.55	8.0	12.0	Q1

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PACKAGE MATERIALS INFORMATION

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*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
CSD87384M	PTAB	MPB	5	2500	367.0	367.0	35.0
CSD87384MT	PTAB	MPB	5	250	210.0	185.0	35.0

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